# Robotic Solutions to Oil Field Problems

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#### Progression of Modern Economies



# Our Economy Needs To Return To Manufacturing Base



According to some economists, manufacturing is a wealthproducing sector of an economy, whereas a service sector tends to be wealth-consuming.



# Good News: History is Encouraging!

- 17th century Spain, RECOVERED!
- 18th century Holland, RECOVERED!
- 19th and early 20th century Britain RECOVERED!
- 21<sup>st</sup> century USA .....to be determined



# **Robots: Another Tool for Manufacturing. Not Just For MIG**



# Robots: Another Tool for Manufacturing. APPLICATIONS



Corrosion

#### **Metal to Metal Wear**





#### **Ground Engaging Wear**



# Robots: Another Tool for Manufacturing. PROCESSES





#### **Gas Tungsten Arc TIG**









# Joining Applications: Shale Shaker Screens







# Joining Application Adaptive Control Options





#### **Touch Sensing**

#### **Machine Vision**



## Metal to Metal Wear Old Technology: Oxygen Fuel Welding





### Metal to Metal Wear New Technology: Plasma Transferred Arc Welding







### Metal to Metal Wear New Technology: Plasma Transferred Arc Welding





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### Metal to Metal Wear New Technology Powder Filler Materials Cobalt Based Bearing Alloys







## Metal to Metal Wear New Technology: Plasma Transferred Arc Welding





## Metal to Metal Wear Plasma Hard Faced Journal Bearing





### Metal To Metal Plasma Welding with Offline Programming





### Metal To Metal Plasma Welding with Offline Programming





## Ground Engaging Old Technology: Atomic Hydrogen Welding





#### Ground Engaging Old Technology: Tungsten Carbide Filled Tubular Filler Materials







## Ground Engaging Plasma Welding with Robot Holding the Part





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# **Ground Engaging Small Parts**







# Ground Engaging Large Parts







# Cutting Oxy Fuel and Plasma





#### Ground Engaging Wear Applications Composite Hard Facing: Steel Wire + Tungsten Carbide





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#### Ground Engaging Wear Applications Composite Hard Facing Steel Wire + Tungsten Carbide



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#### **Ground Engaging Wear Applications** Composite Hard Facing Steel Wire + Tungsten Carbide





#### Ground Engaging Wear Applications Composite Hard Facing Steel Wire + Tungsten Carbide





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# Fabrication: Combining Plasma Gouging and Welding



# **3D Metal Spray**





#### **Fabrication Application** Cut To Fit: Solve Fit Up Problems Before They Happen









# Corrosion GMA applied Nickel Base Coating











# Corrosion SAW Applied Nickel Base Coating





# Plug Welding Using Laser Height and 2D Vision







## **Finishing Application** Polishing Using Force Feedback





# **Thanks For Attending**



#### Watch For the 260 MPH ABB Robot At NHRA Drag Racing Events

